

Section WFP 2-10 – Welding Fabrication Procedure
Attachment 2, Non-Code Minimum Fillet Weld Size

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**NON-CODE
MINIMUM FILLET WELD SIZE**

Base Material Thickness of the Thinner Part joined (T)	Minimum Size of Fillet Weld
T less than or equal to $\frac{1}{4}$ in.	$\frac{1}{8}$ in.
T greater than $\frac{1}{4}$ in. and less than or equal to $\frac{1}{2}$ in.	$\frac{3}{16}$ in.
T greater than $\frac{1}{2}$ in. and less than or equal to $\frac{3}{4}$ in.	$\frac{1}{4}$ in.
T greater than $\frac{3}{4}$ in.	$\frac{5}{16}$ in.